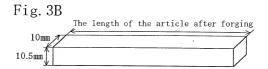


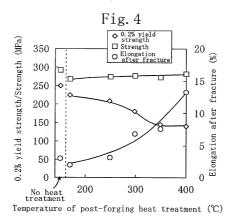
Fig. 2

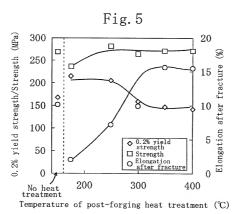
	Αl	Zn	Мn	Si	Сu	Ni	Fe	М в
Alloy A	9.1	0.78	0.24	_	0.001	0.0009	0.003	Remainder
Alloy B	6.9	0.60	0.23	0.01	0.002	0.0005	0.002	Remainder
Alloy C	7.2	0.2	0.22	_	0.001	0.0008	0.003	Remainder

Units:mass.%

Fig. 3A







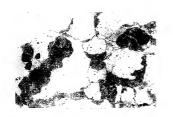


Fig. 6A T6 treatment



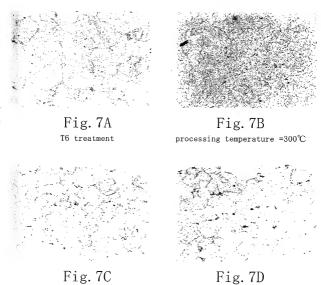
Fig.~6B processing temperature =300°C



 $Fig.\ 6C$ processing temperature =350°C



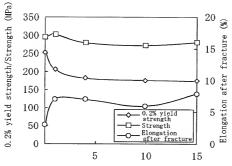
Fig. 6D processing temperature =400°C



processing temperature =350℃

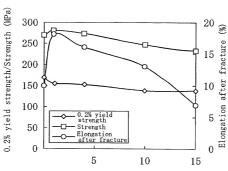
processing temperature =400℃

Fig. 8

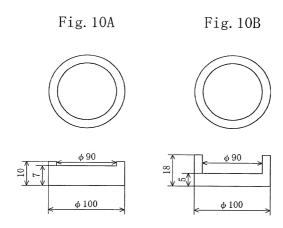


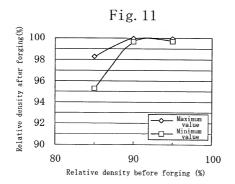
Time of post-forging heat treatment (h)

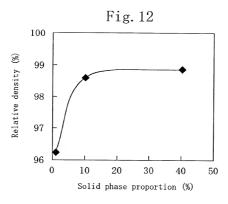
Fig. 9



Time of post-forging heat treatment (h)







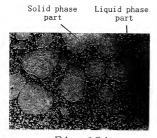


Fig. 13A
Alloy A before heat treatment
Grain boundary

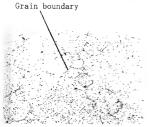


Fig. 13C
Alloy A after heat treatment



 $\begin{array}{c} \text{Fig. 13B} \\ \text{Alloy B before heat treatment} \end{array}$

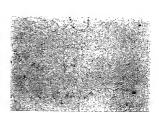


Fig. 13D
Alloy B after heat treatment